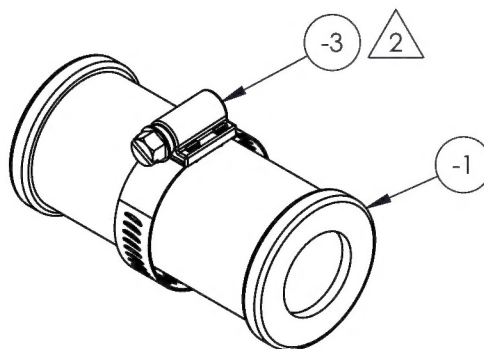


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0050	REDRAWN FROM ORIGINAL TATTERED SKETCH.	4/27/2016	RJC	JAG



NOTES:

1. REF MD T/N 369A9936.

2. PLACE PROTECTIVE PAPER OR FOAM BETWEEN -1 & -3 BEFORE TIGHTENING.



TITLE
COLLECTIVE BUNGEE TOOL

DWG NO. RBA9936

REV
2

MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°

SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT

USED ON MODEL

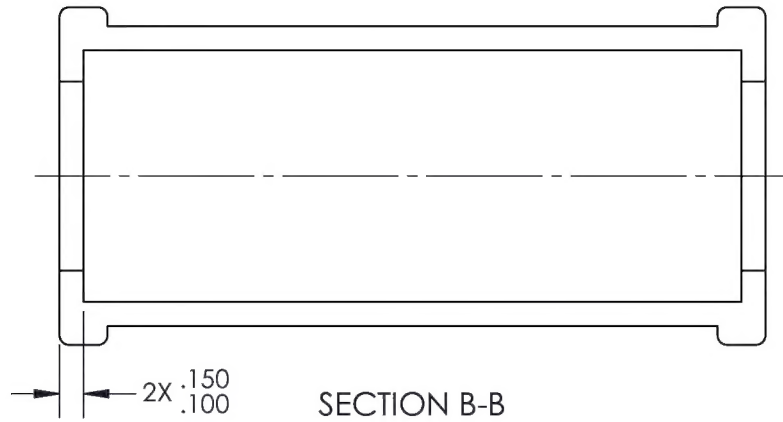
MD

SCALE	1:2	DATE	4/26/2016	SHEET 1 OF 2
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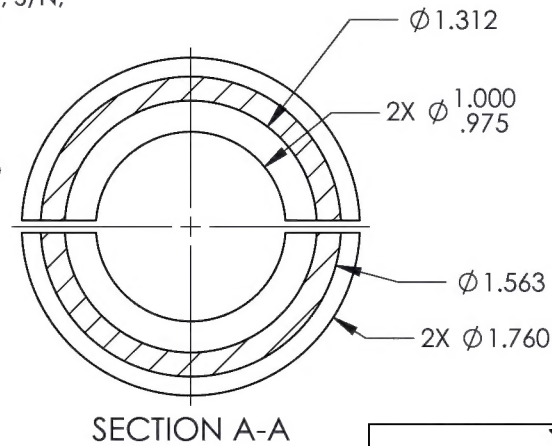
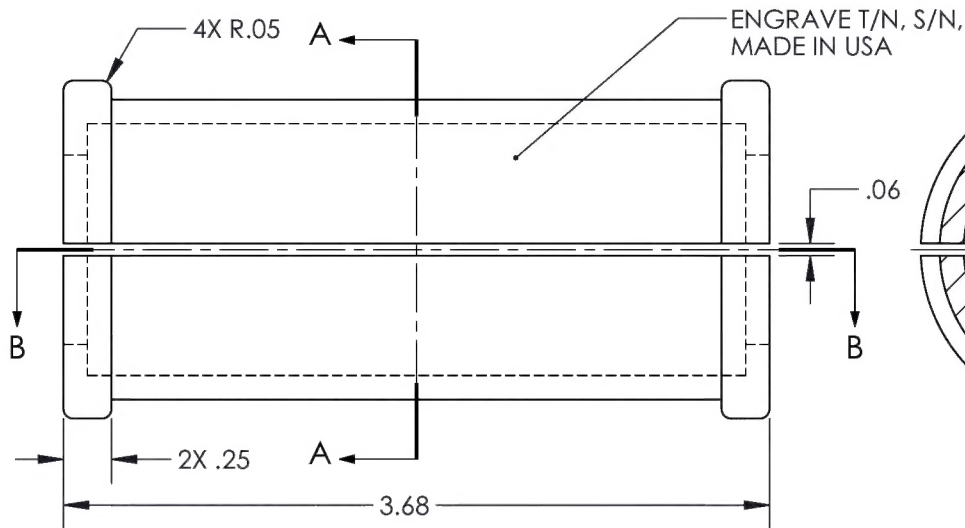
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CLAMP	6061	MAKES TWO PIECES	2
		B/O	-3	1	WORM DRIVE CLAMP	S.S.	1/2 X 13/16 - 1-3/4 I.D. (MCMaster-CARR #5415K16)	1

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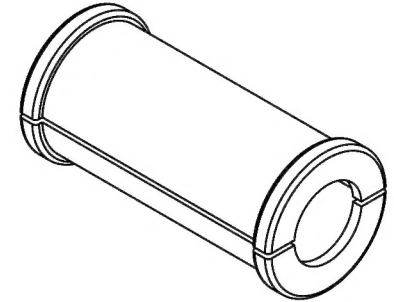
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION B-B



SECTION A-A



(-1)
CLAMP

DART AEROSPACE	
TITLE COLLECTIVE BUNGEE TOOL	
DWG NO. RBA9936-1	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 4/26/2016	USED ON MODEL
SHEET 2 OF 2	MD